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The structure of patent documents

- Front page
- Bibliographic data
- Title
- Abstract
- Description
- Drawings
- Claims
- Search report



(57) The invention relates to an apparatus (1) for manufacturing green brids from clay for the brick manufacturing industry, comprising a circulating conveyor (3) carrying mould containers combined to mould container parts (4), a reservoir (5) for clay arranged above the mould containers, means for carrying clay out of the reservoir (5) into the mould containers, means (9) for pressing and trimming clay in the mould containers, means (11) for supplying and placing takeort plates for the green bricks (13) and means for discharging green bricks released from the mould containers, characterized in that the apparats further comprises means (22) for moving the mould container parts (4) filled with green bricks such that a

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EP1000000 (A1) Bibliographic data Description Claims Mosaics Original document Cited documents Citing documents

INPADOC legal status INPADOC patent family

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Bibliographic data: EP1000000 (A1) — 2000-05-17

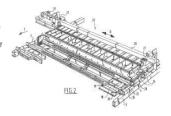
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Abstract of EP1000000 (A1)



The invention relates to an apparatus (1) for manufacturing green bricks from clay for the brick manufacturing industry, comprising a circulating conveyor (3) carrying mould containers combined to mould container parts (4), a reservoir (5) for clay arranged above the mould containers, means for carrying clay out of the reservoir (5) into the mould containers, means (9) for pressing and trimming clay in the mould containers, means (11) for supplying and placing take-off plates for the green bricks (13) and means for discharging green bricks released from the mould containers, characterized in that the apparatus further comprises means (22) for moving the mould container parts (4) filled with green bricks such that a protruding edge is formed on at least one side of the green bricks.



Sitemap Accessibility Legal notice Terms of use Last updated: 11.06.2014 Worldwide Database 5.8.20; 92p

Also published as: ☐ EP1000000 (B1) ☐ US6093011 (A) ☐ NL1010536 (C2) → AT232441 (T)



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EP 1 000 000 A1

EUROPEAN PATENT APPLICATION

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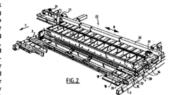
(71) Applicant: Beheermaatschappij De Boer Nijmegen B.V. 6541 BS Nijmegen (NL)

(72) Inventor: Kosman, Wilhelmus Jacobus Maria 6562 DA Groesbeek (NL)

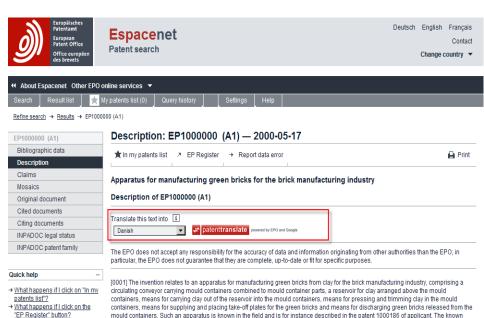
(74) Representative: Schumann, Bernard Herman Johan et al Arnold & Siedsma, Advocaten en Octrooigemachtigden, Sweelinckplein 1 2517 GK Den Haag (NL)

(54) Apparatus for manufacturing green bricks for the brick manufacturing industry

The invention relates to an apparatus (1) for manufacturing green bricks from clay for the brick manufacturing industry, comprising a circulating conveyor (3) carrying mould containers combined to mould container parts (4), a reservoir (5) for clay arranged above the mould containers, means for carrying clay out of the reservoir (5) into the mould containers, means (9) for pressing and trimming clay in the mould containers, means (11) for supplying and placing takeoff plates for the green bricks (13) and means for discharging green bricks released from the mould containers, characterized in that the apparatus further comprises means (22) for moving the mould container parts (4) filled with green bricks such that a protruding edge is formed on at least one side of the green bricks.



The description



mould containers. Such an apparatus is known in the field and is for instance described in the patent 1000186 of applicant. The known apparatus is extremely suitable for automated production of large numbers of green bricks for the brick manufacturing industry. The bricks fired from these green bricks have a substantially smooth, uniform appearance.

[0002] A recent demand has developed on the market for bricks which appear as if they have been manufactured according to traditional

100031 The invention has for its object to adapt the known apparatus such that it can produce in automated manner large numbers of green bricks with a traditional appearance.

[0004] For this purpose the apparatus according to the invention has the feature that the apparatus further comprises means for moving the mould container parts filled with green bricks such that a protruding edge is formed on at least one side of the green bricks.

[0005] The bricks fired from the green bricks produced using the apparatus according to the invention impart beautiful shadow effects to the wall into which they have been built when the sun shines thereon. This aesthetic effect is an important commercial advantage.

[0006] The edge-forming means are preferably adapted to move the mould container parts repeatedly for a certain period. Repetition a number of times, for instance three times, is found in practice to be sufficient to obtain the intended effect.

[0007] In a practical preferred embodiment the edge-forming means are adapted to move the mould container parts substantially

[0008] In a further preferred embodiment the edge-forming means comprise a frame which is adapted to engage individually on a mould container part. This preferred embodiment has the significant advantage that the edge-forming means can act on one mould container part while another mould container part undergoes another operation and is for instance filled with clay. The edge-forming means can therefore be added to the known apparatus without this affecting the production time.

Description

45

The invention relates to an apparatus for manufacturing green bricks from clay for the brick manufacturing industry, comprising a circulating conveyor carrying mould containers combined to mould container parts, a reservoir for clay arranged above the mould containers, means for carrying clay out of the reservoir into the mould containers, means for pressing and trimming day in the mould containers, means for supplying and placing take-off plates for the green bricks and means for discharging green bricks released from the mould containers. Such an apparatus is known in the field and is for instance described in the patent 1000186 of applicant. The known apparatus is extremely suitable for automated production of large numbers of green bricks for the brick manufacturing industry. The bricks fired from these green bricks have a substantially smooth, uniform appearance.

A recent demand has developed on the market for bricks which appear as if they have been manufactured according to traditional methods.

The invention has for its object to adapt the known apparatus such that it can produce in automated manner large numbers of green bricks with a traditional appearance.

For this purpose the apparatus according to the invention has the feature that the apparatus further comprises means for moving the mould container parts filled with green bricks such that a protruding edge is formed on at least one side of the green bricks.

The bricks fired from the green bricks produced using the apparatus according to the invention impart beautiful shadow effects to the wall into which they have been built when the sun shines thereon. This aesthetic effect is an important commercial advantage.

The edge-forming means are preferably adapted to move the mould container parts repeatedly for a certain period. Repetition a number of times, for instance three times, is found in practice to be sufficient to obtain the intended effect.

[0007] In a practical preferred embodiment the edge-forming means are adapted to move the mould container parts substantially transversely of the transporting direction.

In a further preferred embodiment the edge-forming means comprise a frame which is adapted to engage individually on a mould container part. This preferred embodiment has the significant advantage that the edgeforming means can act on one mould container part while another mould container part undergoes another operation and is for instance filled with clay. The edge-forming means can therefore be added to the known apparatus without this affecting the production time.

In yet another preferred embodiment the frame spans the mould container part and is provided on both sides with stop members which are situated during operation at the location of the side walls of the mould container part. An exceptionally compact embodiment of the invention is hereby realized which utilizes the available space economically and can be arranged without difficulty on the known apparatus.

[0010] In order to prevent unnecessary damage to the mould container parts, these latter are provided on their side walls with stop surfaces, preferably of plastic. In preference the stop members of the frame of the edgeforming means are also provided with these, preferably plastic, stop surfaces.

[0011] The invention is described in more detail hereinbelow with reference to the drawing in which:

figure 1 shows schematically a preferred embodiment of the apparatus according to the invention;

figure 2 shows in more detail a perspective view of a part of the apparatus of figure 1 with the edge-forming means therein:

figure 3 shows the edge-forming means of figure 2 in even more detail;

figure 4 is a perspective view of a first preferred embodiment of a mould container part which is suitable for use in the apparatus according to the invention;

figure 5 is a perspective view of a second preferred embodiment of a mould container part; and

figure 6 shows schematically a part of a wall which has been built using bricks provided with an edge and fired from the green bricks manufactured using the apparatus according to the invention.

Like components are provided in the figures with like reference numerals.

Figure 1 shows a preferred embodiment of an apparatus for manufacturing green bricks for the brick manufacturing industry according to the invention. Apparatus 1 comprises a conveyor 3. Mould containers combined to a unit are placed in the form of a mould container part 4 on the conveyor. The mould container parts fit closely

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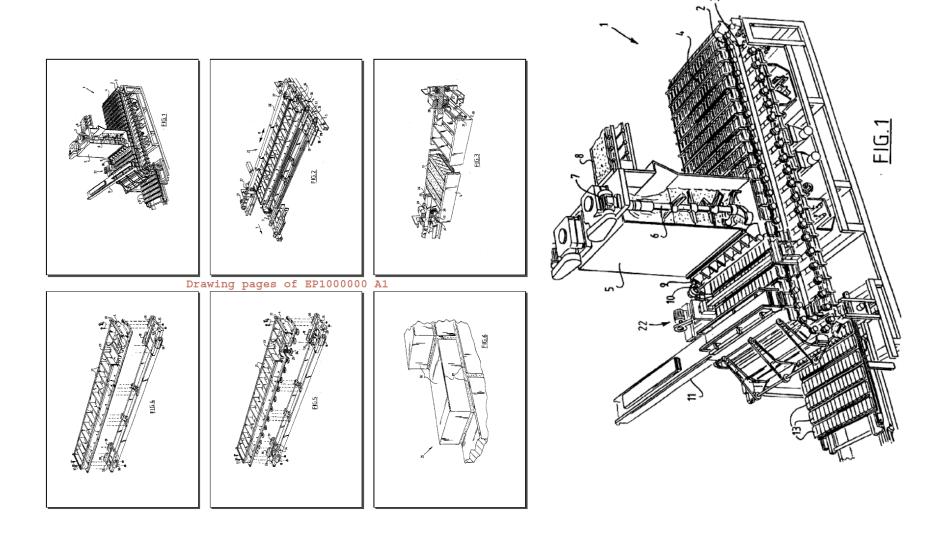
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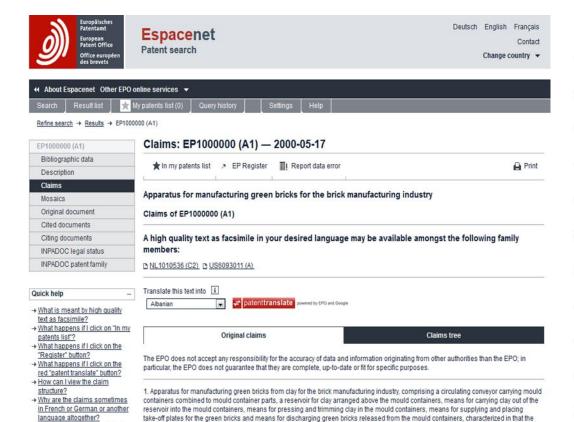
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The drawings



The claims



apparatus further comprises means for moving the mould container parts filled with green bricks such that a protruding edge is formed on

2. Apparatus as claimed in claim 1, wherein the edge-forming means are adapted to move the mould container parts repeatedly for a

3. Apparatus as claimed in claim 1 or 2, wherein the edge-forming means are adapted to move the mould container parts substantially

circulating conveyor carrying mould containers combined to mould container parts, a reservoir for clay arranged above the mould containers, means for carrying clay out of the reservoir into the mould containers, means for pressing and infirming clay in the mould containers, means for supplying and placing take-off plates for the green bricks and means for discharging green bricks released from the mould containers, characterized in that the appearatus further comprises means for moving the mould container parts filled with green bricks such that a protructing edge is formed on at least one side of the green bricks.

- Apparatus as claimed in claim 1, wherein the edge-forming means are adapted to move the mould container parts repeatedly for a certain period.
- Apparatus as claimed in claim 1 or 2, wherein the edge-forming means are adapted to move the mould container parts substantially transversely of the transporting direction.
- Apparatus as claimed in any of the foregoing claims, wherein the edge-forming means comprise a frame which is adapted to engage individually on a mould container part.
- Apparatus as claimed in claim 4, wherein the frame spans the mould container part and is provided on both sides with stop members which are situated during operation at the location of the side walls of the mould container part.
- Apparatus as claimed in claim 5, wherein the stop members are provided with stop surfaces which preferably comprise plastic.
- Apparatus as claimed in claim 5 or 6, wherein the mould container parts are provided on their side walls with stop surfaces which preferably comprise plastic.
- Apparatus as claimed in claim 4, 5, 6 or 7, wherein the edge-forming means comprise an eccentric drive for the frame.
 - Apparatus as claimed in any of the foregoing claims, wherein each mould container part is provided with a number of spacer members for supporting the take-off plates at a distance above the green bricks.
- Apparatus as claimed in any of the foregoing claims, wherein the mould container parts are fixed movably onto the conveyor with some clearance in the direction of movement.
- 11. Apparatus as claimed in claim 10, wherein the conveyor is a chain conveyor and the mould container parts are coupled with some clearance in the direction of movement to a chain part connectable to the chain.

certain period.

at least one side of the green bricks.

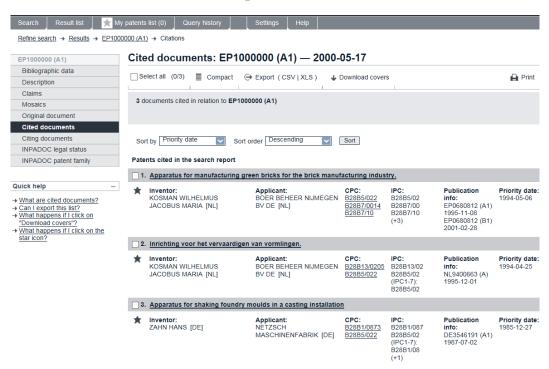
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the claims?

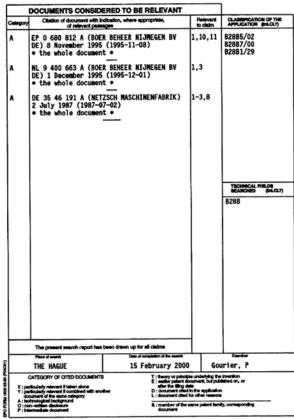
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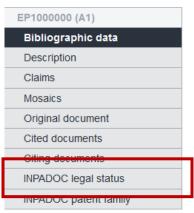
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Legal status: validity

Refine search → Results → EP1000000 (A1) INPADOC legal status: EP1000000 (A1) — 2000-05-17 EP1000000 (A1) Bibliographic data n my patents list > EP Register I Report data error Print Description Claims Apparatus for manufacturing green bricks for the brick manufacturing industry Mosaics The EPO does not accept any responsibility for the accuracy of data and information originating from other authorities than the EPO; in Original document particular, the EPO does not guarantee that they are complete, up-to-date or fit for specific purposes. Cited documents Citing documents Legal status of EP1000000 (A1) 2000-05-17; EP1000000 (B1) 2003-02-12: **INPADOC legal status** EP 99203729 A (Patent of invention) INPADOC patent family 2000/05/17 Event date: Event code: Quick help ΑK → What happens if I click on "In my Code Expl.: + DESIGNATED CONTRACTING STATES: patents list"? → What happens if I click on the KD OF CORRESP. PAT.: A1 "Register" button? → What does "legal status" mean? DESIGNATED COUNTR.: AT BE CHICY DE DKIES FI FRIGBIGRIE IT LI LU MC NL PT SE → Why is the legal status not always available? → How might this information be Event date: 2000/05/17 useful to me? → How reliable is this data? Event code: AX Code Expl.: + EXTENSION OF THE EUROPEAN PATENT TO

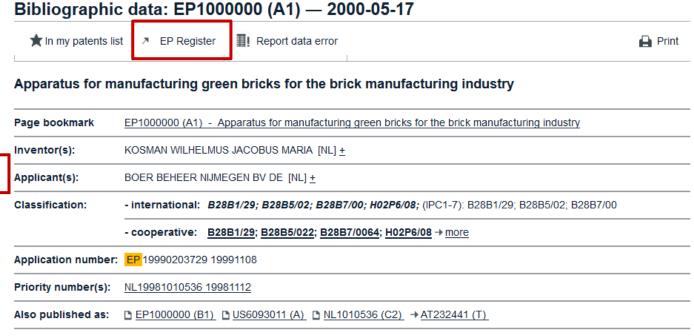
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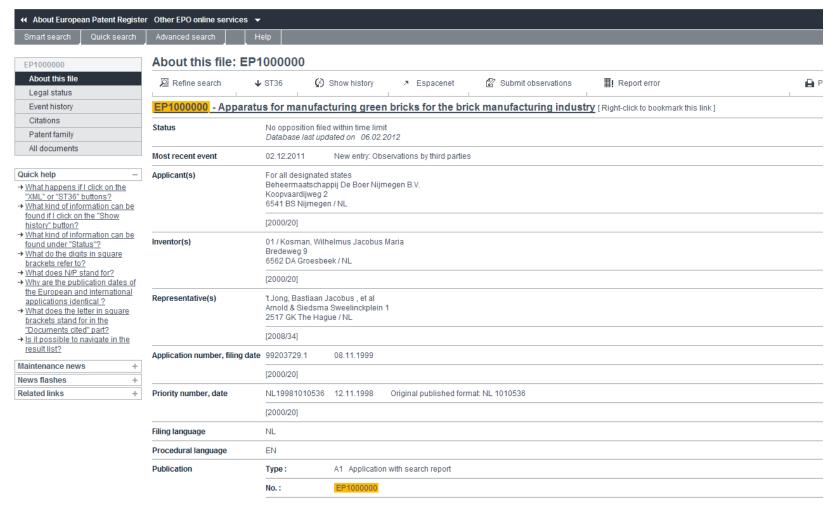
Abstract of EP1000000 (A1)

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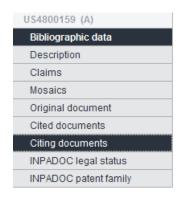


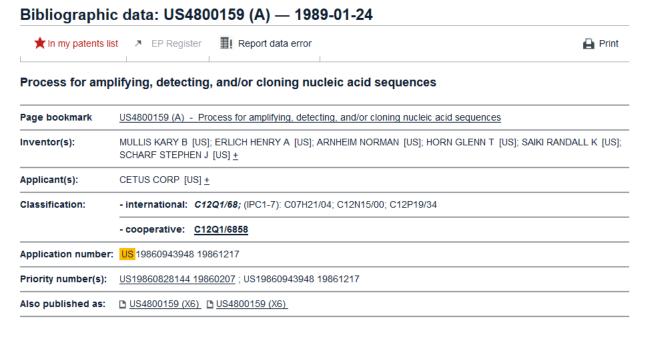
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Commercial relevance: technological impact (I)



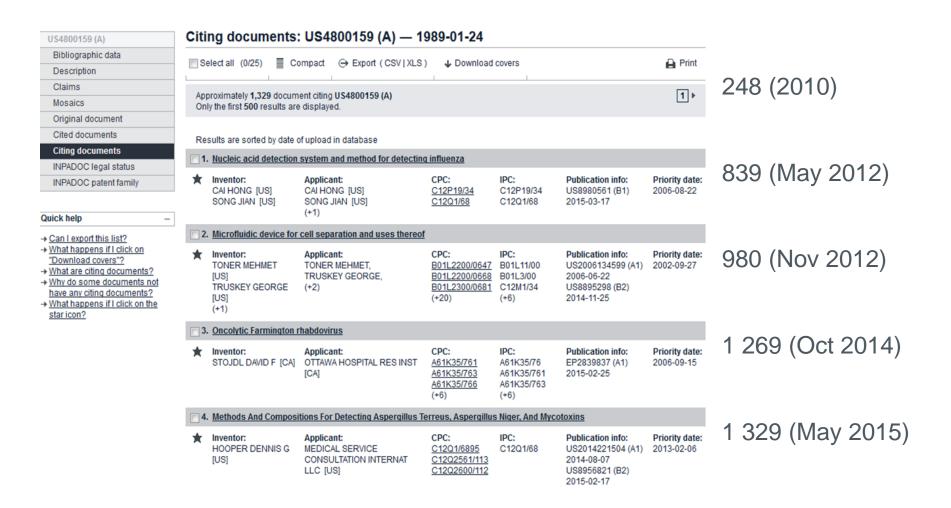


Abstract of US4800159 (A)



The present invention is directed to a process for amplifying and detecting any target nucleic acid sequence contained in a nucleic acid or mixture thereof. The process comprises treating separate complementary strands of the nucleic acid with a molar excess of two oligonucleotide primers, extending the primers to form complementary primer extension products which act as templates for synthesizing the desired nucleic acid sequence, and detecting the sequence so amplified. The steps of the reaction may be carried out stepwise or simultaneously and can be repeated as often as desired. In addition, a specific nucleic acid sequence may be cloned into a vector by using primers to amplify the sequence, which contain restriction sites on their non-complementary ends, and a nucleic acid fragment may be prepared from an existing shorter fragment using the amplification process.

Commercial relevance: technological impact (II)



Commercial relevance: movers and shakers

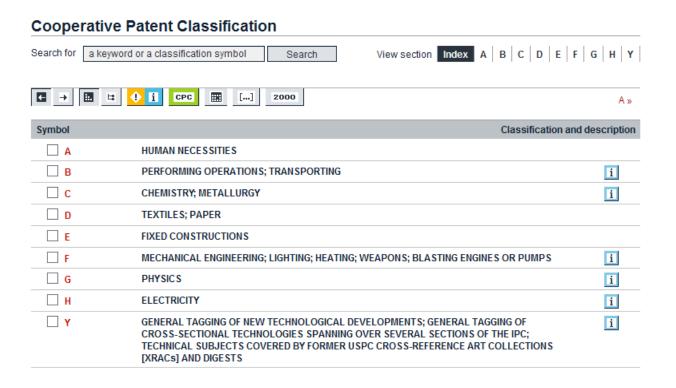
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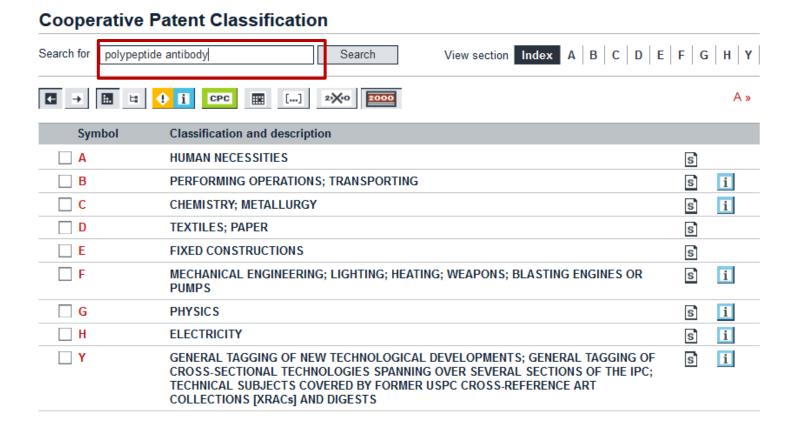
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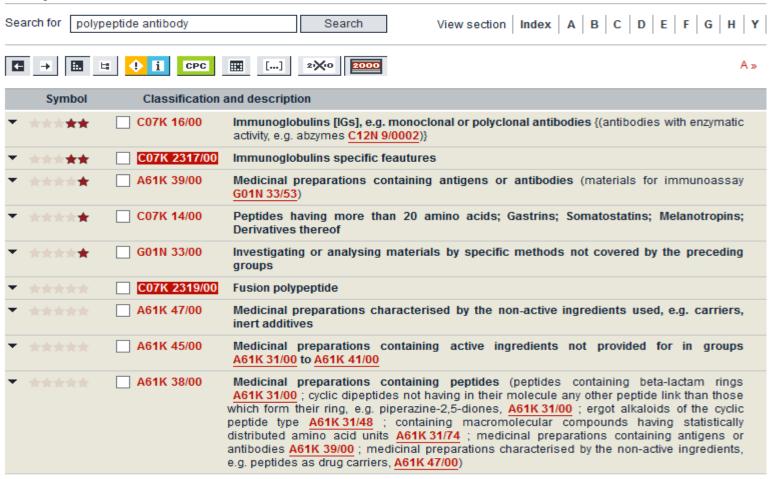
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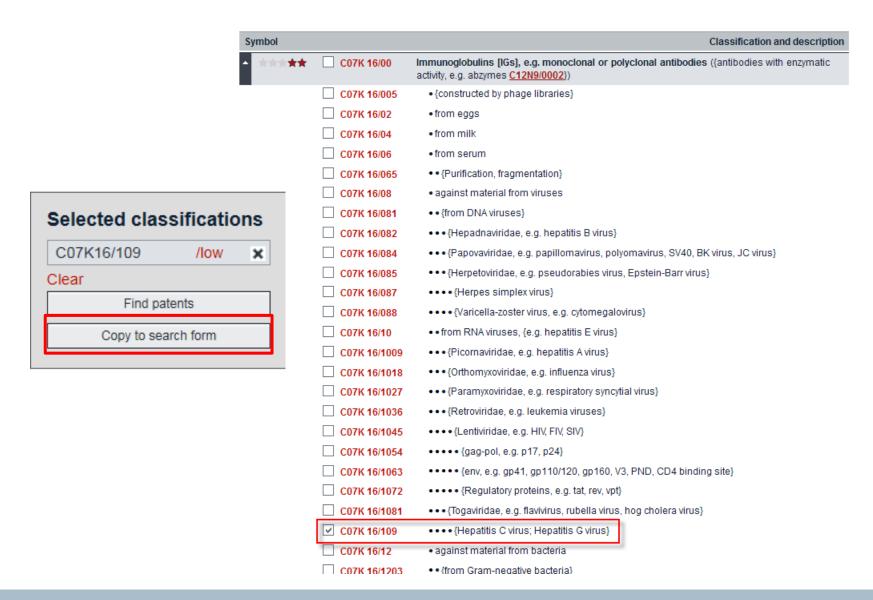


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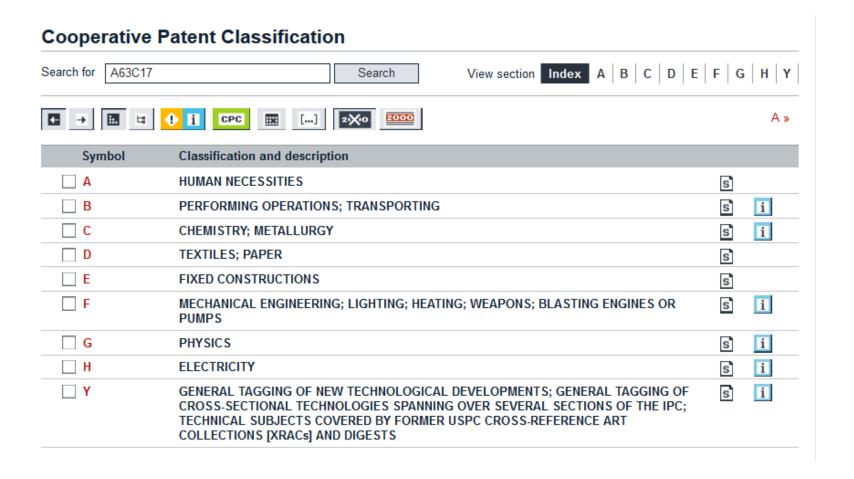
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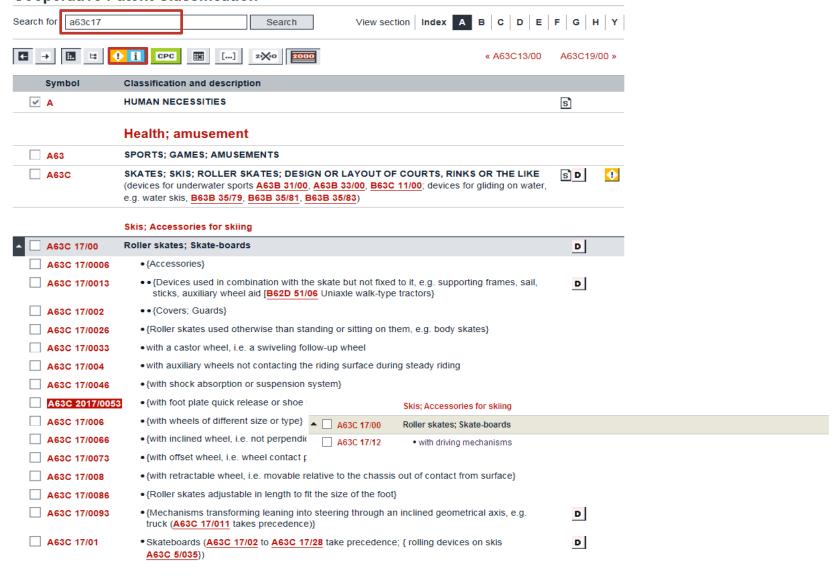


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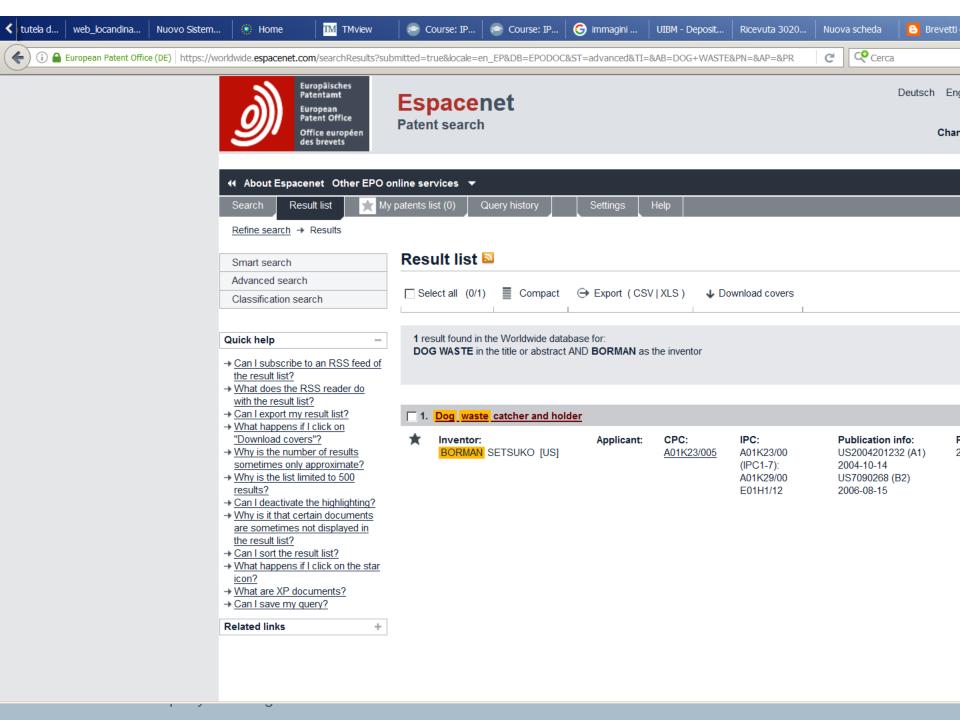
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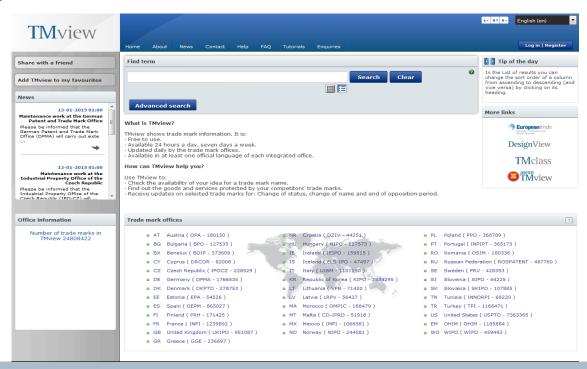
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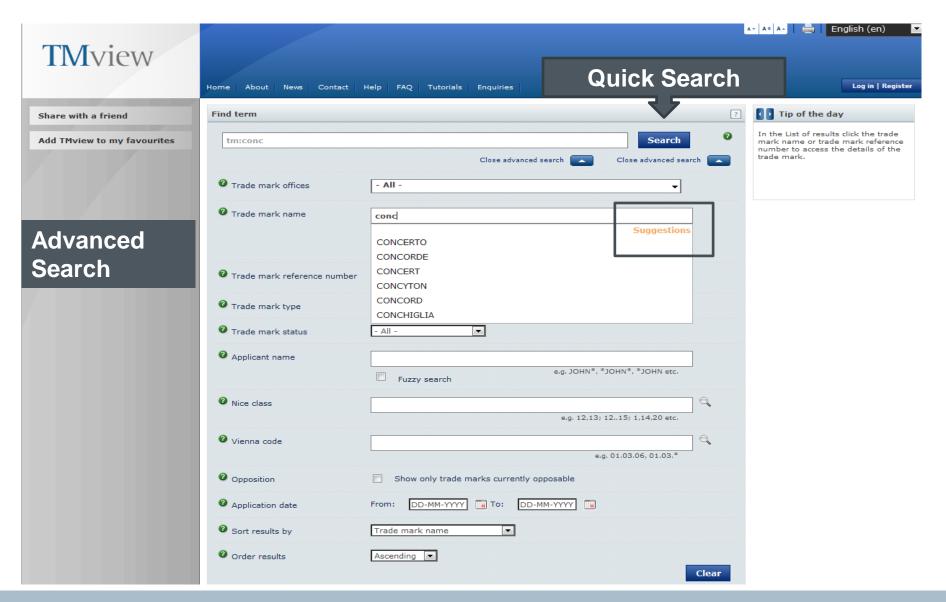
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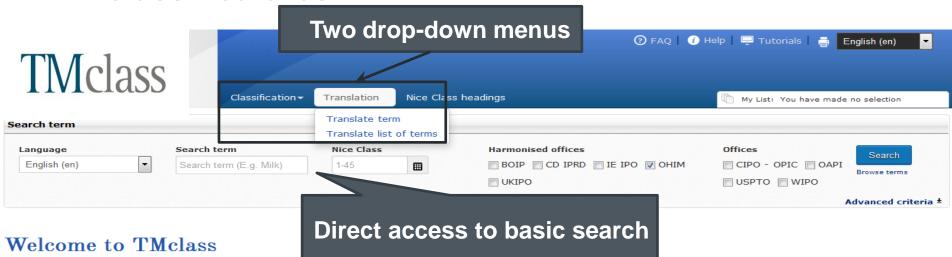
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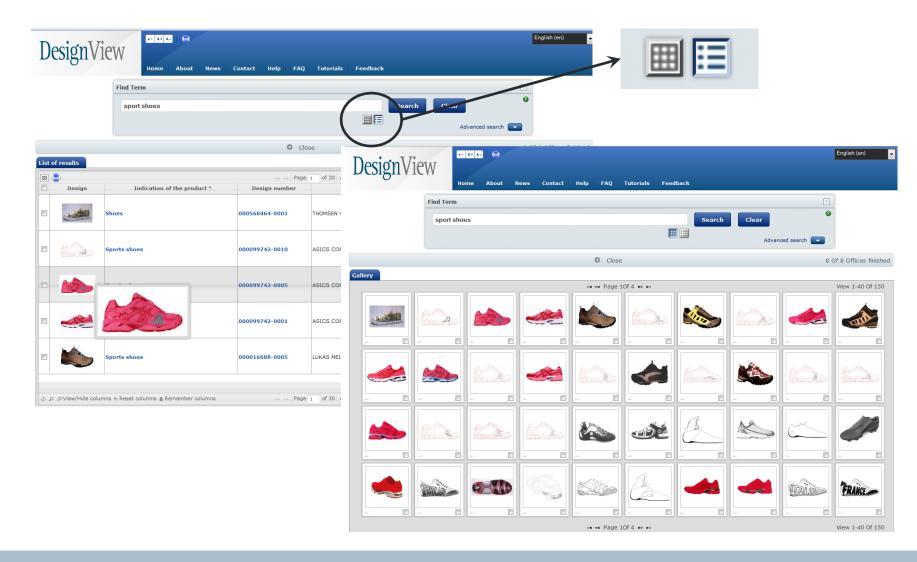
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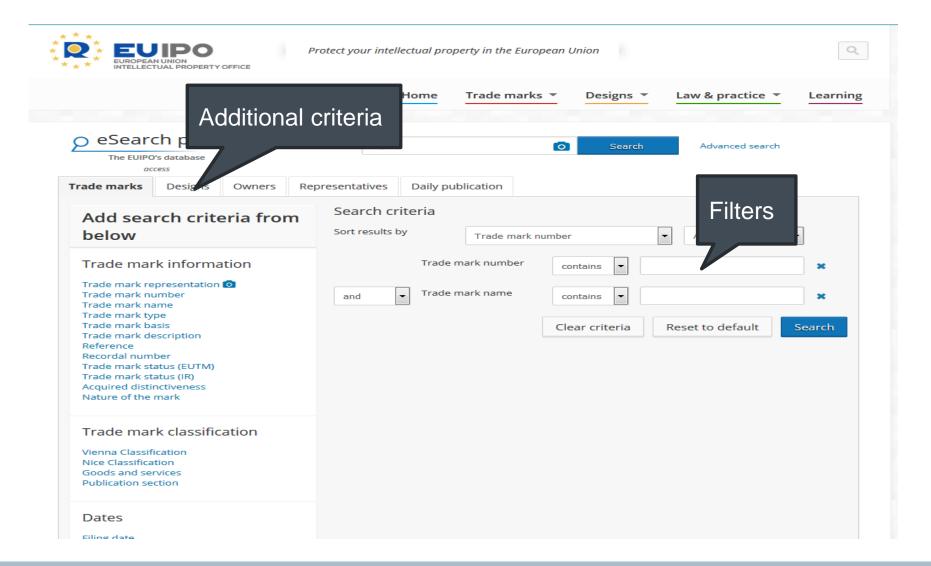
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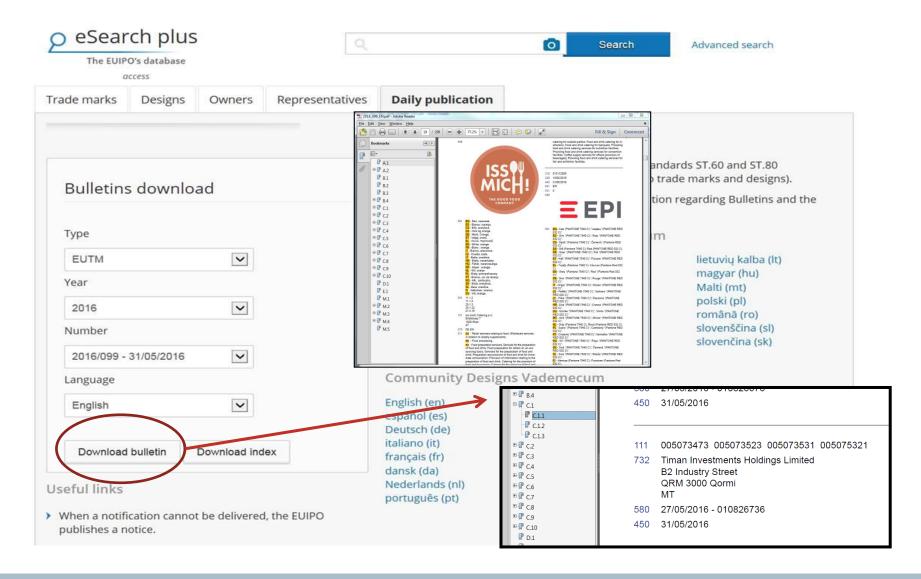
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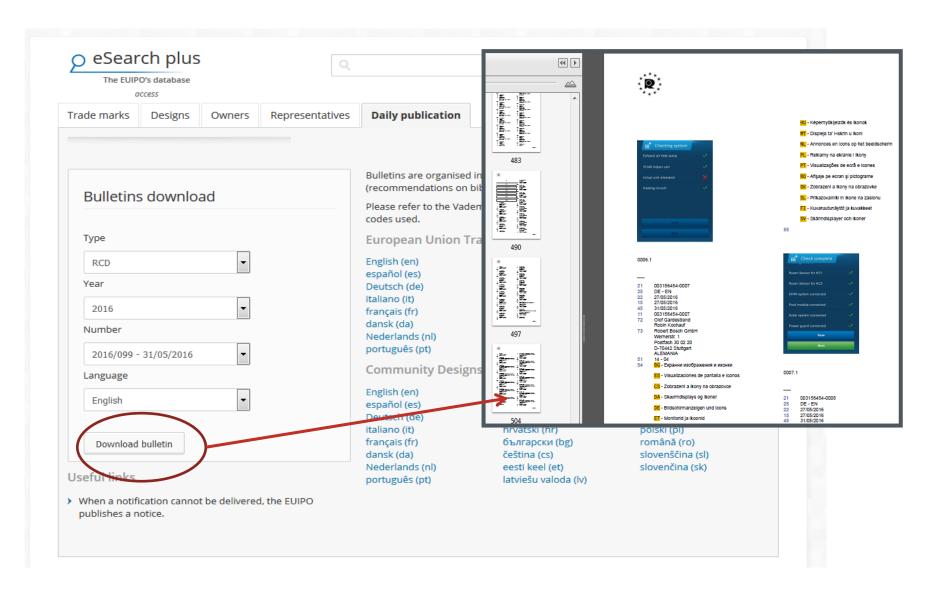
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